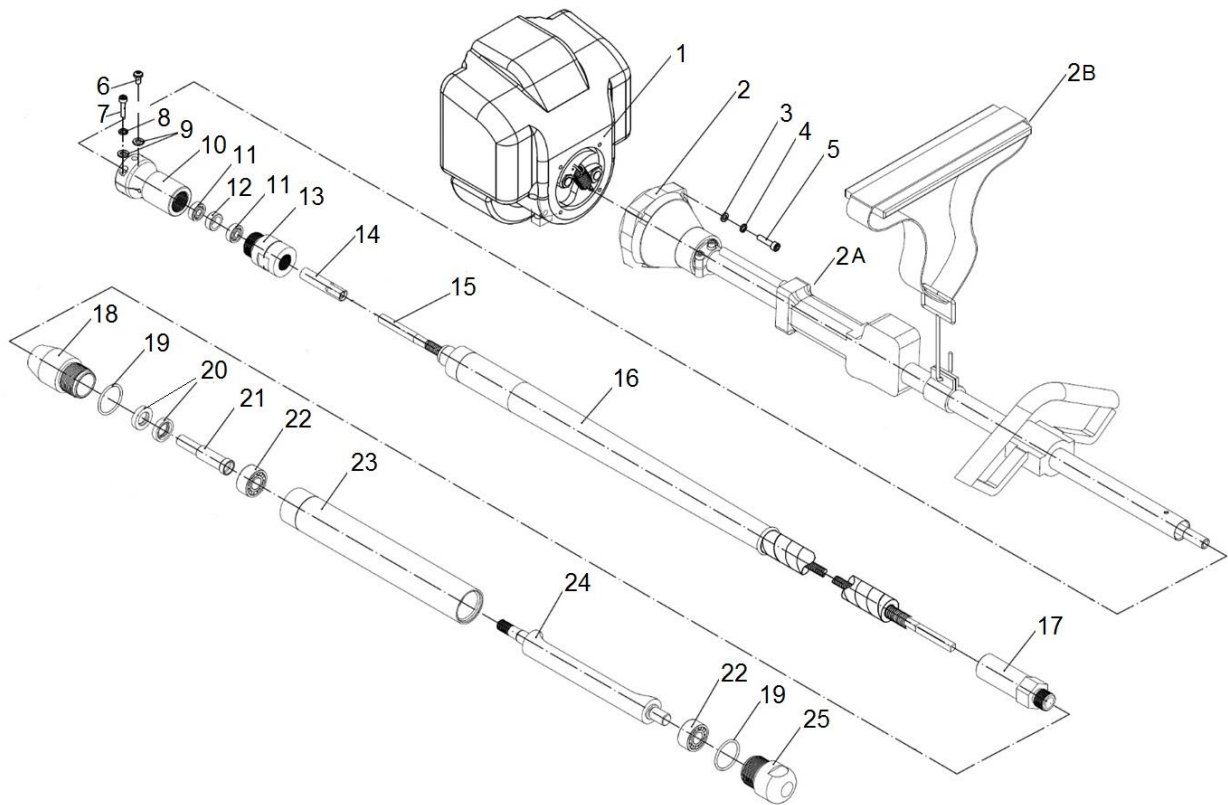




# SPARE PARTS MANUAL

FLX PORTAVIBE  
FVE44-2

190822



Applies to product after Serial Number D07-10000

1300 353 986

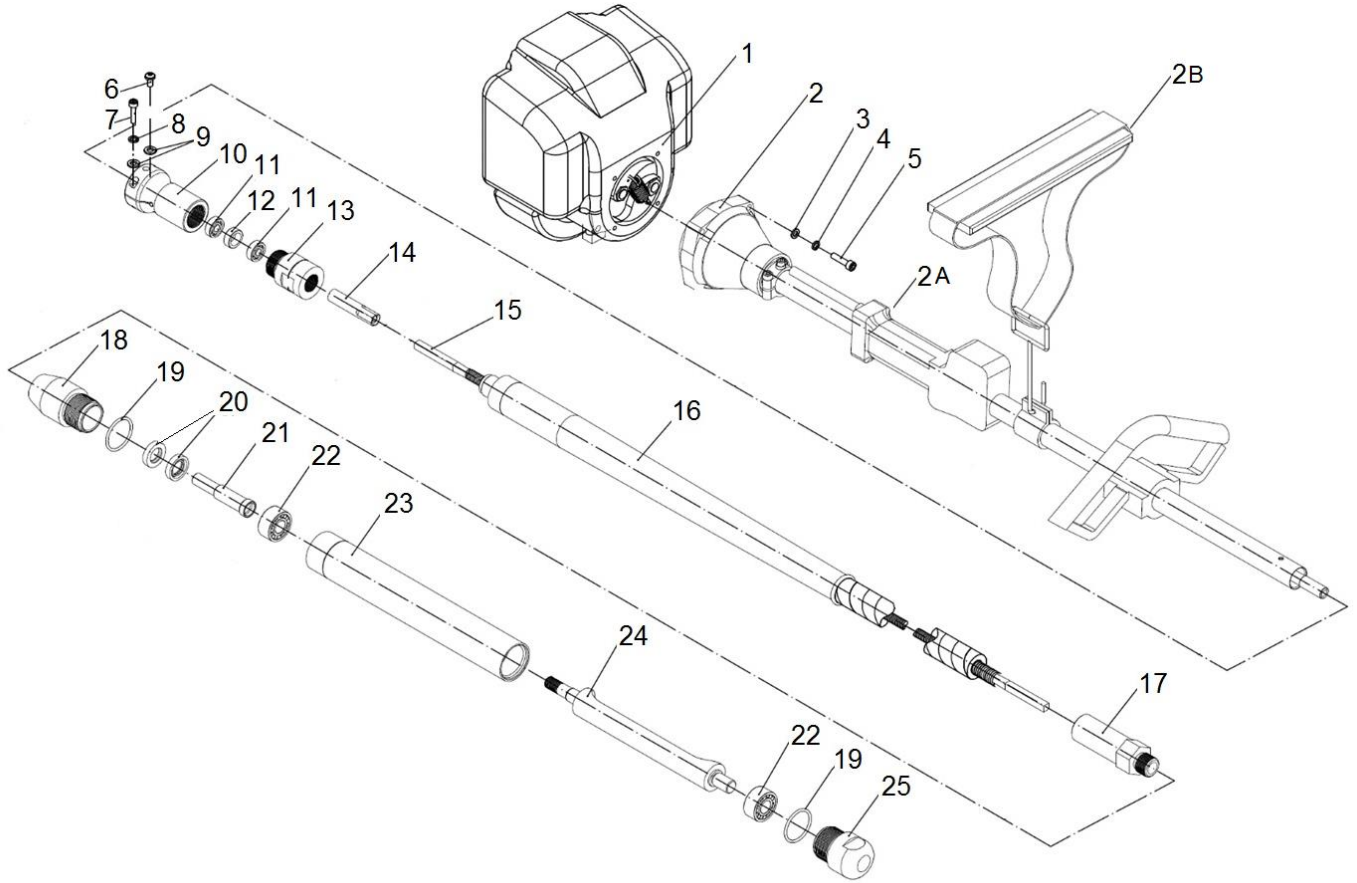
[www.flextool.com.au](http://www.flextool.com.au)



**Flextool**<sup>®</sup>

SINCE 1951

Parchem Construction Supplies Pty Ltd  
7 Lucca Road, Wyong NSW AUS 2259



## Flextool PortaVibe® (All Types)

Item No.	Product Code	Description	Qty	Remarks
1	NPS03318-UNIT	HON ENGINE GX35 (TSUT) PORTAVIBE (570614)	1	
2	NPS03320-UNIT	FLX DRIVE SHAFT & THROTTLE (086030)	1	Includes 2A, 2B
2A	NPSF9541-UNIT	HON THROTTLE CONTROL & CABLE ASSY (H17850-VF9-S41)	1	
2B	NPSA0003-UNIT	HON SHOULDER STRAP ASSY (H90690-SAO-003)	1	
3	See Remarks	FLX FLAT WASHER 6MM (650103)	4	Use SK-1
4	See Remarks	FLX SPRING WASHER 6MM (650502)	4	Use SK-1
5	See Remarks	FLX BOLT SOCKET HEAD CAP M6 X 30MM (630433)	4	Use SK-1
6	See Remarks	FLX SCREW BUTTON HEAD CAP M6 X 16MM (590511)	1	Use AS-1
7	See Remarks	FLX BOLT SOCKET HEAD CAP M6 X 25MM (630404)	2	Use AS-1
8	See Remarks	FLX SPRING WASHER 6MM (650502)	2	Use AS-1
9	See Remarks	FLX WASHER (650302)	3	Use AS-1
10	See Remarks	FLX HOUSING PORTAVIBE COUPLING (086031)	1	Use AS-1
11	NPS01515-UNIT	FLX BEARING 6082Z (550508)	2	
12	See Remarks	FLX SPACER PORTAVIBE COUPLING (086032)	1	Use AS-1
13	See Remarks	FLX ADAPTOR (086033)	1	Use AS-1
14	See Remarks	FLX SEAL SLEEVE (086034)	1	Use AS-1
15	NPS03002-UNIT	FLX CORE PORTAVIBE 7.5X630 (810173)	1	
16	See Remarks	FLX CASING PORTAVIBE (086043)	1	Use AS-3
17	See Remarks	FLX CASING FERRULE (086035)	1	Use AS-3
18	See Remarks	FLX ADAPTOR BARREL (086037)	1	Use AS-2
19	See Remarks	FLX O-RING 32.5X3.55 (510432)	1	Use SK-2 or AS-2
20	See Remarks	FLX OIL SEAL 16X28.5X8 (530509)	2	AS-2
21	See Remarks	FLX ADAPTOR SPINDLE (086038)	1	Use AS-2
22	See Remarks	FLX BEARING NSK5202	2	Use SK-2 or AS-2
23	See Remarks	FLX BARREL (086039)	1	Use AS-2
24	See Remarks	FLX ROTOR PORTAVIBE (086040)	2	Use AS-2
25	NPS09333-UNIT	FLX NOSE CAP PORTAVIBE (086041)	1	

## Assembly / Service Kits

Item No.	Product Code	Description	Qty	Remarks
SK-1	NPS03045-UNIT	FLX SERVICE KIT BOLT SET FVE44 (086030SK)	1	Inc Items: 3-5
SK-2	NPS328SK-UNIT	FLX SERVICE KIT PORTAVIBE HEAD (086451SKF)	1	Inc Items: 19,20,22
AS-1	NPS03282-UNIT	FLX ASSY COUPLING (086451GGF)	1	Inc Items: 6-14
AS-2	NPS09328-UNIT	FLX ASSY VIBRATOR HEAD FVE44 (086400F)	1	Inc Items: 18-25
AS-3	NPS03001-UNIT	FLX ASSY CASING PORTAVIBE (086451GF)	1	Inc Items: 16,17